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1. Here is my suggestion on pen plotting for AutoCAD to forward to Tri-Service.
(Attached was an AutoCAD palette and pen mapping table)

Response: The Center appreciates the submission of the pen table. However, the Center is recommending line weights based on those prescribed by ISO 128 "Technical drawings - General principles of presentation." These line weights are the following: 0.18, 0.25, 0.35, 0.50, 0.70, 1.00, 1.40, and 2.00 mm. The Center would be interested in learning more about how your district handles dithering in your pen table.